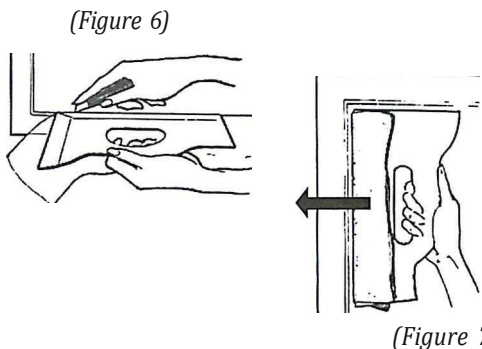
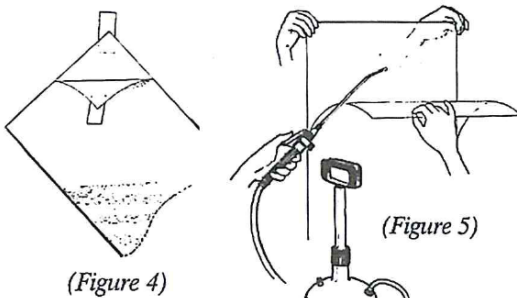
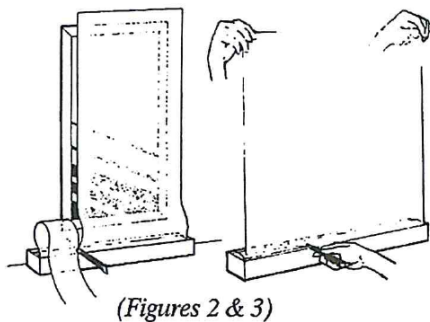
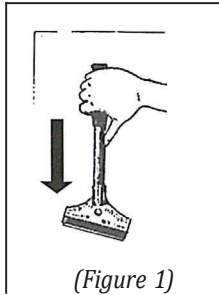


MAXAM[®]

HIGH PERFORMANCE WINDOW FILMS

INSTRUCTIONS FOR SUCCESSFUL APPLICATION



- 1 Fill your spray bottle/tank with water and film mounting solution (30 parts water to 1 part solution) and spray the window thoroughly.
- 2 Using your scraper with a new blade, scrape the entire surface of the glass from top to bottom at a 30° angle (Figure 1).
- 3 Spray the window again. Using your squeegee, pull down from top to bottom, wiping the blade on a clean paper towel after each stroke. Use a towel to remove any loose particles of paint and dirt from the frames.
- 4 Measure the glass to be filmed and using the trim knife cut the film a little oversize (Figures 2 & 3).
- 5 Wet your fingers and peel a little of the backing sheet away at the top corner. If experiencing difficulty, stick a very small piece of sellotape on either side and gently pull apart (Figure 4).
- 6 Apply the solution to the entire glass surface again. While holding the film up in front of you get someone to peel off the backing sheet and at the same time spray the adhesive side of the film (Figure 5).
- 7 The film is now applied, adhesive side first, to the glass. It will drape itself into its approximate position. Slide the film into its correct position using the palms of your hands. If you have straight edges line them up 1-3mm from the edge of the frame. Then spray the entire back surface of the film now facing you.
- 8 With your squeegee, set the film on the glass ready for cutting. To do this, push the solution between the glass and film at a 30° angle from the centre upwards, downwards and to the left and right. At the same time watch that the film doesn't slide from where you want it to be.
- 9 Carefully trim all excess film with your knife and trim guide. Make an angle of 90° with the trim guide to leave a gap of 1-3mm between the edge of the film to the window frame. Run both knife and guide together around the frame (Figure 6).
- 10 Spray the back of the film again. Squeegee again with more pressure, pushing the remaining solution towards the edges as described in Step 8. With security film it is usually necessary to repeat this process again.
- 11 Wrap several thicknesses of the paper towel around the trim guide and tamp from near the edge of the film towards the frame all round (Figure 7).

Your successfully completed application takes 2-4 weeks to properly cure on to the glass. During this time the film usually goes misty and may bubble. This is normal and, as the remaining solution dries, goes away after the curing time.